

**Work Order ID 61997**

Wednesday, September 15, 2010 9:52:58 AM

Page 1

Item ID: K10003

Accept

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 9/14/2010 Start Qty: 4.00

Required Date: 9/21/2010 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

S.10/10/08

HJ for BG 10-10-08

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

C.10/10/08 64

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control


S.10/10/08



24


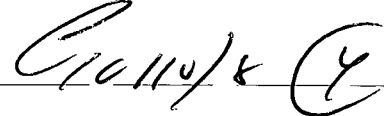


**Work Order ID 61997**

Page 2

Wednesday, September 15, 2010 9:52:58 AM

Item ID: K10003 Accept  Setup Start   
Revision ID:  
Item Name: Saddle, D205-634-011 Stop   
Start Date: 9/14/2010 Start Qty: 4.00  Cust Item ID:  
Required Date: 9/21/2010 Req'd Qty: 4.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00  0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							 C210/10/08

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 1 17

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	295.0000	8	32			

Location Loc Qty Loc Code

ST360 95  
 114941 95  
 ST361 200  
 115316 200

M114941

AN4-6A  
Bolt

Purchased No 110 Each 1,354.000 16 64

Location Loc Qty Loc Code

ST356 1354  
 112933 96  
 113149 18  
 114523 2  
 114615 1  
 114941 437  
 115108 300  
 115457 500

M114941

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 2 / 7

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

AN4C47A

Purchased

No

110

Each

87.0000

4 / 16



Bolt

## Location

## Loc Qty

## Loc Code

ST361

87

115231

7

115358

40

115518

40

AN6-12A

Purchased

No

110

Each

150.0000

8 / 32



Bolt

## Location

## Loc Qty

## Loc Code

ST342

150

114941

150

AN960JD4T6

NAS1149D0463J

Purchased

No

110

Each

0.0000

32 / 128



Washer

AN060JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8 / 32



Washer

D2570

Manufactured

No

110

Each

327.0000

24 / 96



Bushing

## Location

## Loc Qty

## Loc Code

ST018

327

60288

126

60476

201

Wednesday, September 15, 2010 9:53:03 AM

Shop Packet Print

Page 2

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 3 / 7

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

Sy D2571  
Saddle, Fwd Out 205

Manufactured No

110 Each

11.0000



1

4

61332

Location

Loc Qty

Loc Code

ST425

7

43564

3

47564

4

ST433

4

58250

3

59849

1

Sy D2572  
Saddle, Fwd In 205

Manufactured No

110 Each

13.0000



1

4

60708

Location

Loc Qty

Loc Code

ST425

3

43565

3

ST433

10

60705

10

Sy D2573  
Saddle, Aft Out 205

Manufactured No

110 Each

18.0000



1

4

60706

Location

Loc Qty

Loc Code

ST425

7

43566

3

47566

4

ST434

11

60706

11

60706

Wednesday, September 15, 2010 9:53:03 AM

Shop Packet Print

Page 3

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 4 17

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D2574

Manufactured No

110 Each

14.0000

1

4



Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST425

3

43567

3

ST434

11

60707

11

60707

D2747

Manufactured No

110 Each

77.0000

4

16



Set Screw

Location

Loc Qty

Loc Code

ST023

77

39224

4

59879

73

59879

D2876

Manufactured No

110 Each

70.0000

2

8



Saddle Spacer

Location

Loc Qty

Loc Code

ST026

49

60853

49

ST028

21

51540

21

51540

Wednesday, September 15, 2010 9:53:03 AM

Shop Packet Print

Page 4

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 5 / 7

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D2877

Manufactured No

110 Each

81.0000

2

8



Saddle Spacer

Location

Loc Qty

Loc Code

ST026

65

60854

24

61211

41

ST028

16

58531

16

D3405-041

Manufactured No

110 Each

16.0000

1

4



Lug Assembly

Location

Loc Qty

Loc Code

ST474

16

60204

2

60495

14

D3405-043

Manufactured No

110 Each

5.0000

1

4



Lug Assembly

Location

Loc Qty

Loc Code

ST474

5

53888

1

56514

1

60496

3

D3407-041

Manufactured No

110 Each

10.0000

1

4



Tow Ring

Location

Loc Qty

Loc Code

ST464

10

59632

10

Wednesday, September 15, 2010 9:53:03 AM

Shop Packet Print

Page 5

# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D3417-5 Washer	Manufactured	No	110	Each	53.0000	2 8	



# Picklist Print

Wednesday, September 15, 2010 9:53:03 AM

Page 7 17

Work Order ID: 61997

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

837.0000

5

20

✓



Nut



Lu 10/14/8 (4)

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	797	
112492	25	
113069	8	
114523	464	
114784	300	

m1/y523

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: F

Date: 08.10.07